



## KNIFE GATE VALVE FIG. EA-904 DATA SHEET "02"

### DESCRIPTION

EMICO Knife Gate Valve – Uni-Directional, Semi-Lugged body, Round Port, Rising Spindle, Hand wheel operated, Metal & Resilient Seated. Size range 50mm - 1200mm.

Features: Machined/polished gate-edge radius design with enhanced sealing & packing life, requires less compression and reduced gate friction, lowers valve rim-pull, low pressure drop, min MSS SP-81 port size, Blind holes tapped in the chest area & through drilled holes in lugs, Bevelled bottom edge gate, Replaceable range of Seat options, Rugged single piece body, Actuator easily retro-fitted, Locking Facility (open & close). Valve Epoxy Coated.

### STANDARDS

<b>Design Standard</b>	MSS SP-81
<b>Face to Face Dimension</b>	MSS SP-81
<b>Pressure Rating</b>	1000 kPa CWP $\leq$ 250mm. 300mm $\geq$ 700 ~ 400kPa
<b>Temperature</b>	Max. 260 deg C with standard packing. Temperature limitation on soft seated valve depends on elastomer used
<b>End Connections</b>	AS 2129 Table D & E (metric threads) ANSI B16.5 Class 125/150 (UNC/UNC8 threads)

### MATERIALS OF CONSTRUCTION

<b>Body</b>	Ductile Iron GGG40
<b>Gate</b>	Stainless Steel 316
<b>Gland</b>	Ductile Iron GGG40
<b>Stem</b>	Stainless Steel 13% Cr / 304SS
<b>Soft Seat</b>	Replaceable EPDM (+ Viton, Nitrile, etc)
<b>Metal Seat</b>	Replaceable Stainless Steel 316
<b>Gland Packing</b>	PTFE + Silicone Rubber Seal
<b>Support Plates/Yoke</b>	Mild Steel
<b>Bolts/Nuts</b>	Stainless Steel B8
<b>Hand Wheel</b>	Cast Iron ASTM A126 Class 'B', (painted silver)

### TESTING - CERTIFICATION

<b>Pressure Test</b>	100% Pressure Tested to MSS SP-81 Body – Hydro tested 1.5 times rated working pressure Seat Test – Hydro tested at 40 PSI differential pressure Metal Seat - MSS SP-81 (40cc/min/inch of valve size) Resilient Seat – Bubble tight shut-off; zero leakage
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### OPTIONS

<b>Actuation</b>	D/A Pneumatic Actuators, Fail Safe systems, Instrumentation
<b>Operation</b>	Bevel Gear Hand wheel
<b>Others</b>	Stainless Steel Deflection Cones.